

# SOLAR-Train: Climate, Materials and Performance

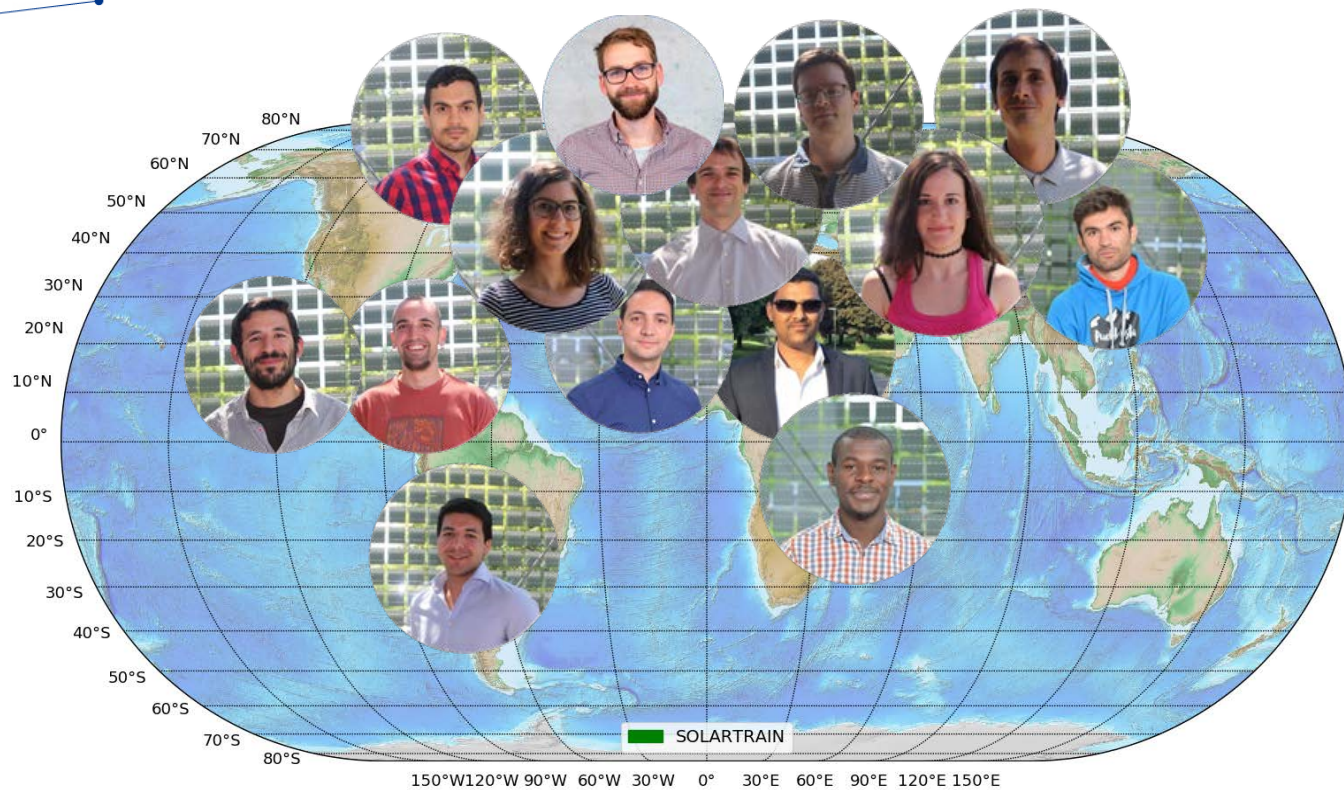
PV Reliability SOPHIA Workshop 2020  
Webinar  
29.05.2020



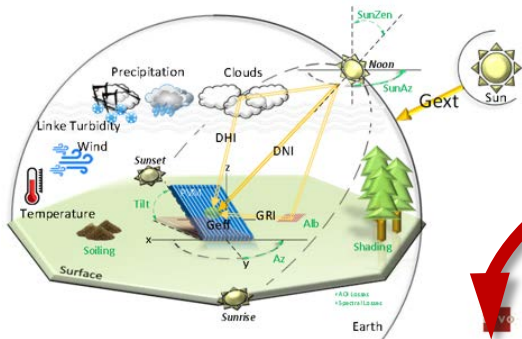
This project has received funding from the European Union's Horizon 2020 programme under GA. No. 721452.



# Outline



# Outline



## Outdoor & Indoor Climate



## Encapsulants & Backsheets



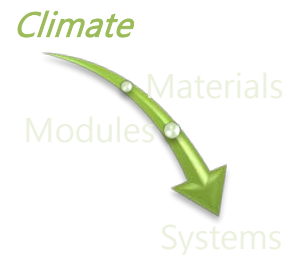
## Test Sites & Large Systems



- "Understanding climate related operation conditions of PV systems"
  - J. A-V: *Main climate degradation factors*
  - N.K.: *Equilibrium moisture content in PV polymers*
  - S.M.: *Moisture diffusion in different encapsulants and backsheets*
- "Advanced characterization of PV materials: natural and artificial ageing"
  - C.B.: *DH/UV of different encapsulants*
  - L.C.: *Accelerating testing of backsheets*
  - Dj.M.: *Effect of different backsheet on encapsulant degradation*
- "Understanding PV module performance evolution, Service Lifetime Prediction & O&M activities "
  - I.K.: *PV degradation modelling*
  - S.L.: *Nonlinear Multi-step Performance Loss Rate*
  - N.H.: *Electrical parameter evolution*
  - G.O.: *Modelling applied to O&M activities*



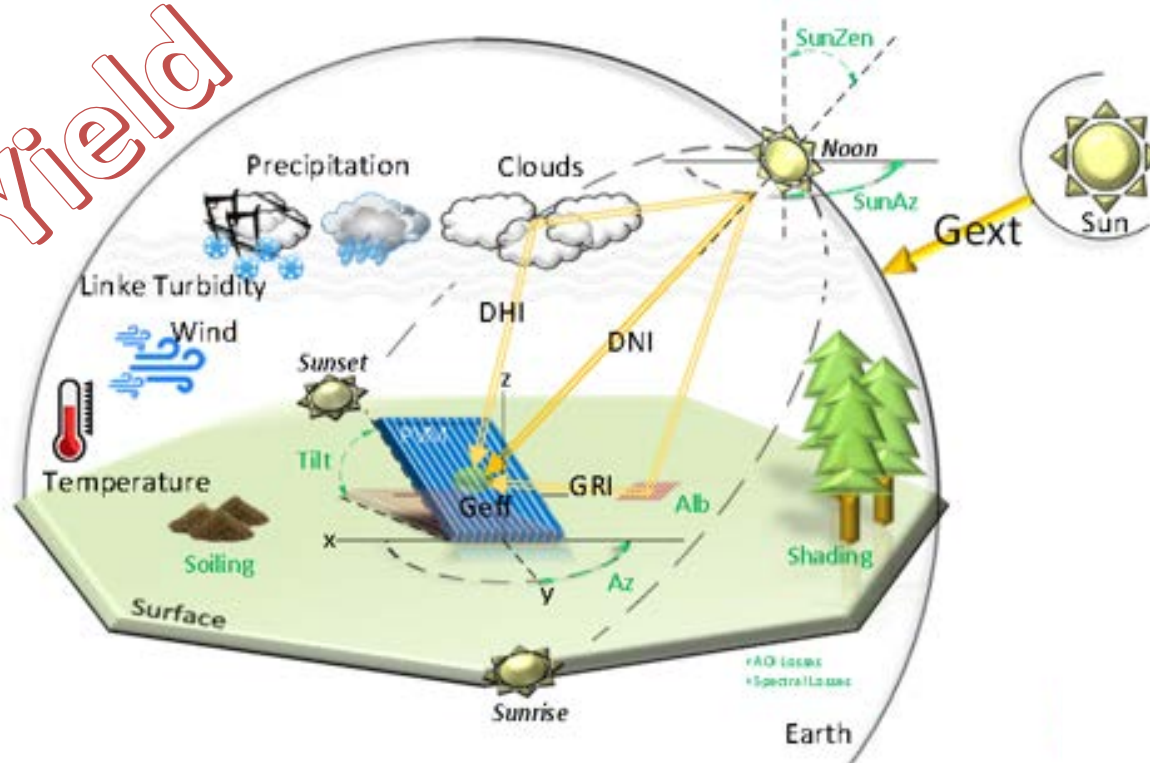
# Climate related conditions



- "Understanding climate related operation conditions of PV systems"
  - J. A-V: *Main climate degradation factors*
  - N.K.: *Equilibrium moisture content in PV polymers*
  - S.M.: *Moisture diffusion in different encapsulants and backsheets*
- "Advanced characterization of PV materials: natural and artificial ageing"
  - C.B.: *DH/UV of different encapsulants*
  - L.C.: *Accelerating testing of backsheets*
  - Dj.M.: *Effect of different backsheet on encapsulant degradation*
- "Understanding PV module performance evolution, Service Lifetime Prediction & O&M activities "
  - I.K.: *PV degradation modelling*
  - S.L.: *Nonlinear Multi-step Performance Loss Rate*
  - N.H.: *Electrical parameter evolution*
  - G.O.: *Modelling applied to O&M activities*



# Climate degradation factors

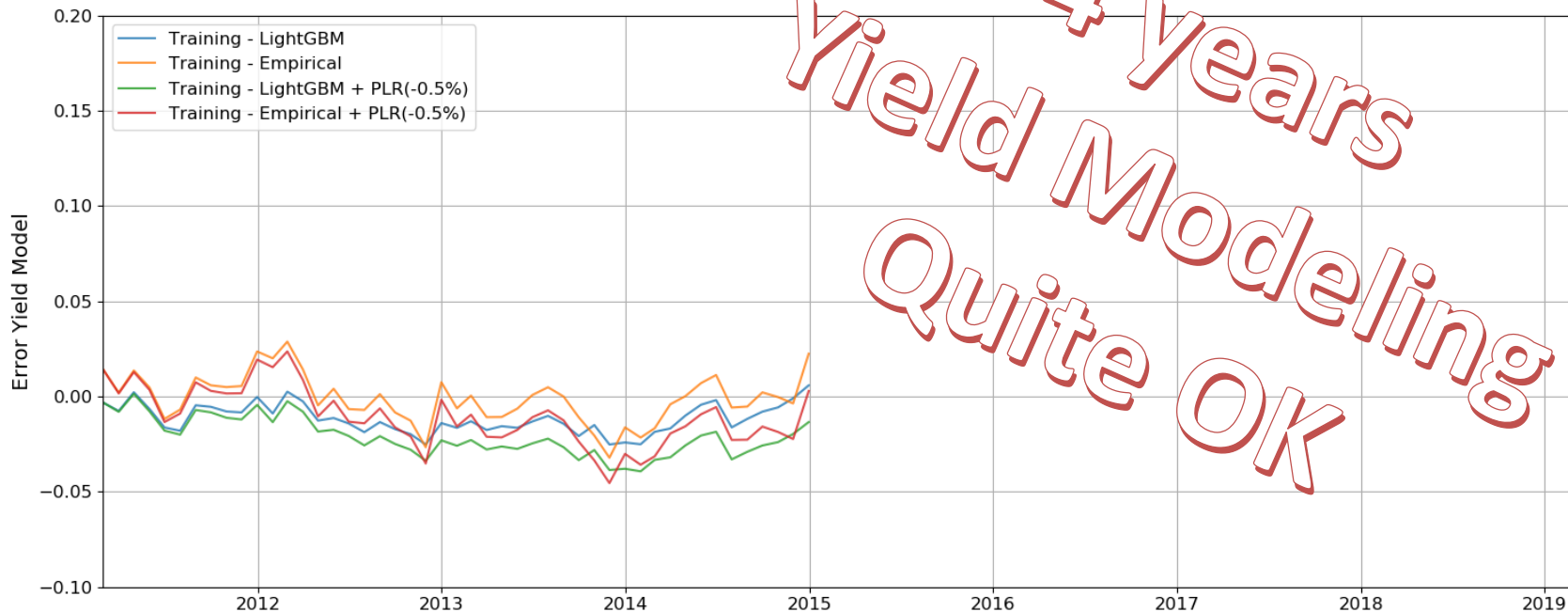
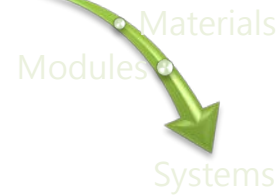


Energy yield



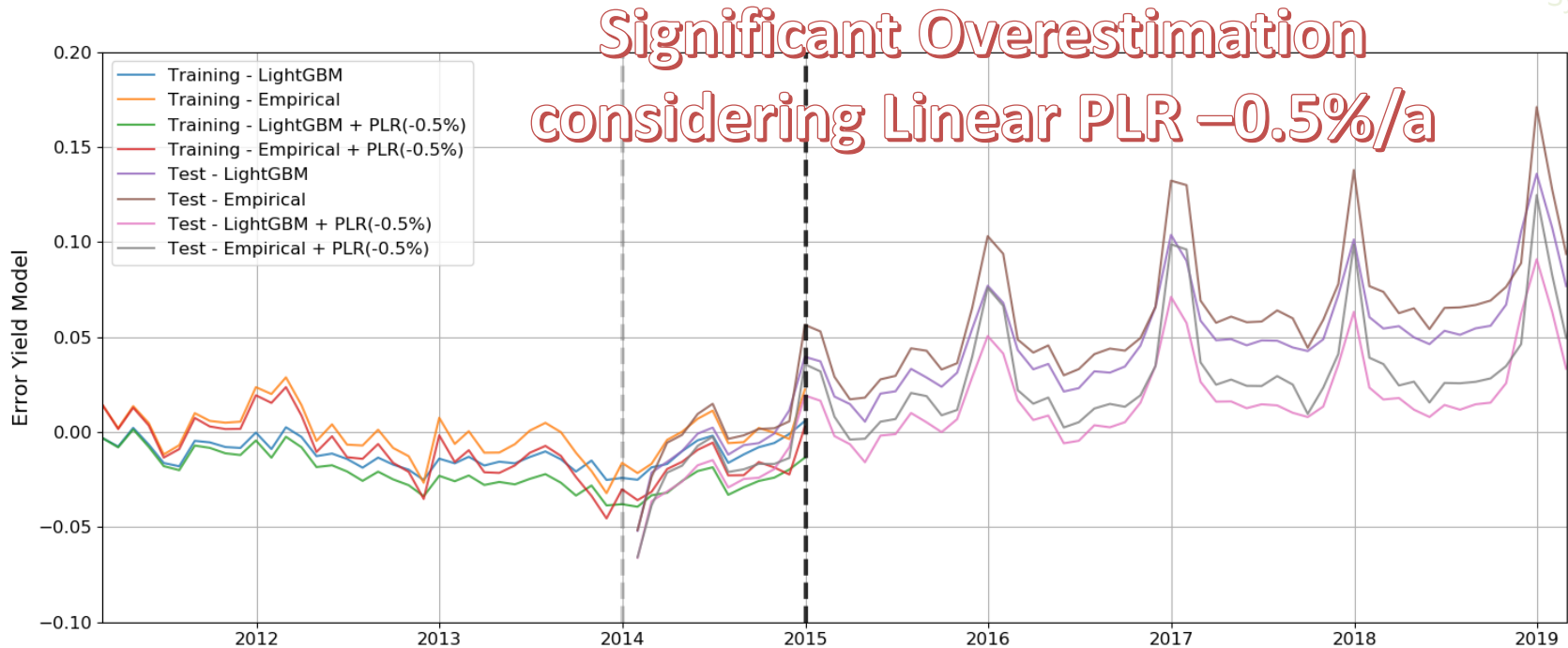
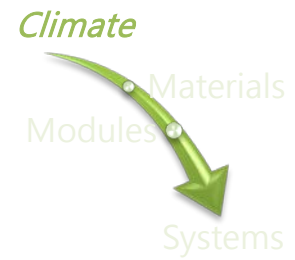
# Climate degradation factors

Climate





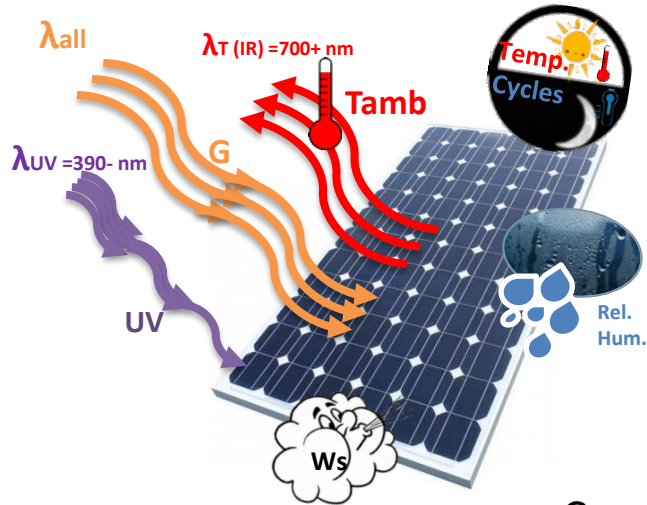
# Climate degradation factors



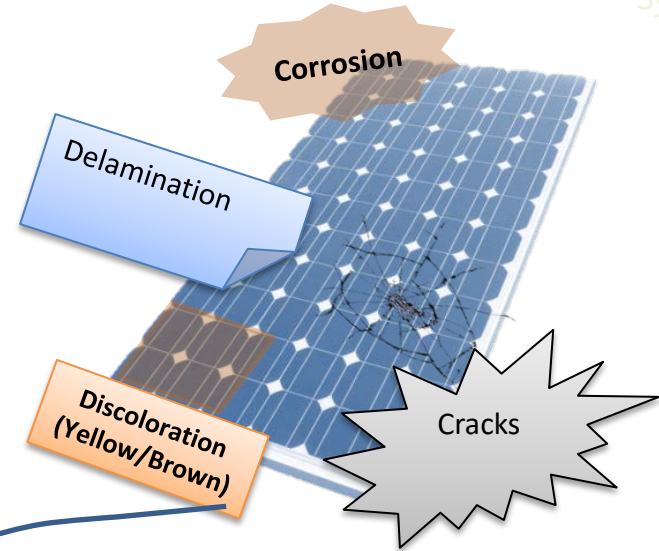


# Climate degradation factors

Climate  
Materials  
Modules  
Systems



Degradation Mechanisms



Cumulative effect  
of stress factors

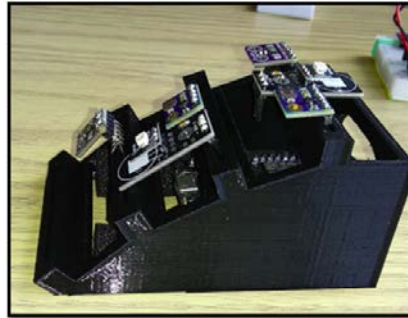
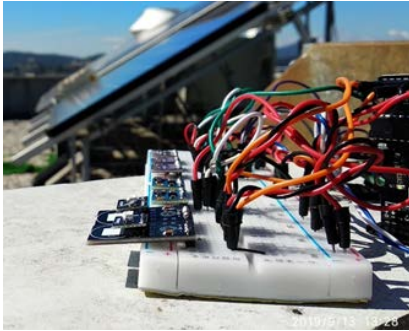
Time of operation



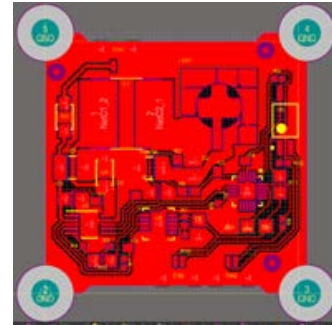
# UV dose in different climates

	KGPV zones [2]	Surface's Tilt angle	Altitude (m)	Global Irradiation (kWh/m <sup>2</sup> /a)	UV irradiation (kWh/m <sup>2</sup> /a)	UV/G (%)	UV/G Winter-Summer
FRBG	DM (Temperate)	45°	265	1372.93	60.01	4.37%	2.6 – 5.1 %
UFS	DM (Alpine)	45°	2650	1702.13	81.68	4.81%	2.9 – 5.8 %
GC	CH (Steppe)	22.5°	5	2273.68	100.47	4.42%	3.7 – 5.1 %
NEG	BK (Desert)	31°	300	2401.04	95.08	3.96%	3.4 – 4.4 %

## Outdoor Measurements



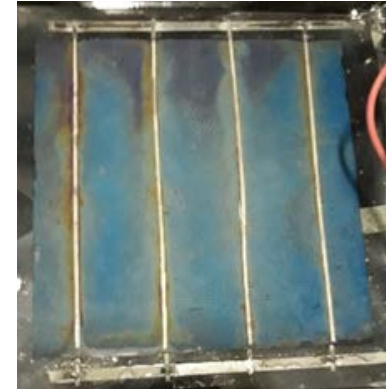
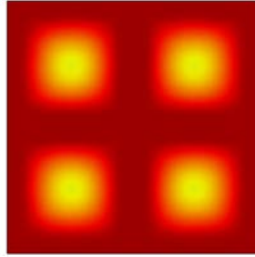
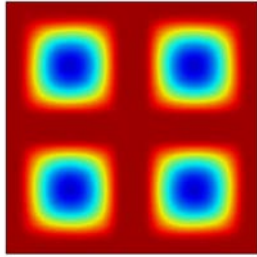
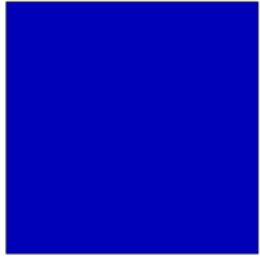
## Indoor Light Source





# Equilibrium moisture content in PV polymers

Is Henry law valid for real polymers?



$RH_{\text{environment}}$    $C_{\text{module}}$

???

# Equilibrium moisture content in PV polymers

## Is Henry law valid for real polymers?



- Henry law:

$$c_{\text{polymer}} = K_H \cdot RH_{\text{environment}}$$

- Valid for ideal, hydrophobic and non-porous materials
- Assumes only polymer-polymer interactions

- ENSIC model of Perrin and Favre:

$$c_{\text{polymer}} = \frac{e^{(k_s - k_p)RH_{\text{env}}} - 1}{(k_s - k_p) / k_p}$$

- Valid for less hydrophobic, macroporous/non-porous materials
- Assumes penetrant-penetrant and polymer-penetrant interactions
- Describes adequately the absorption isotherm of Polyvinyl Butyral encapsulant [1].



# Equilibrium moisture content in PV polymers

Is Henry law valid for real polymers?

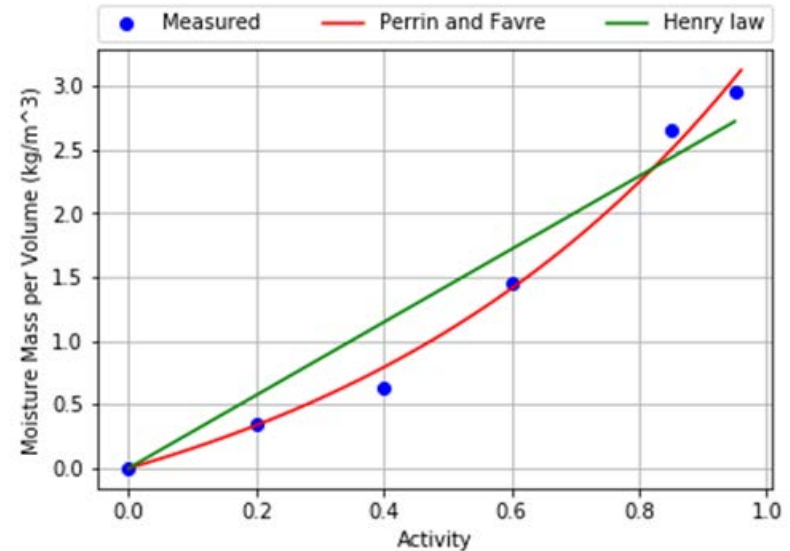


- Procedure**

Karl-Fischer Titration applied on PET+Al / 2xEVA stacks loaded into environmental chamber at 85 °C and different RH levels.

- Fitting:  $R^2$  values**

	Perrin and Favre	Henry's law
$R^2$ Value	0.992	0.937





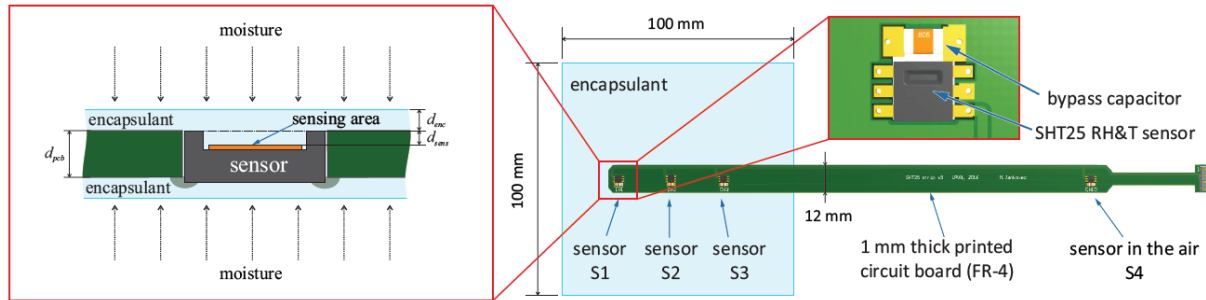
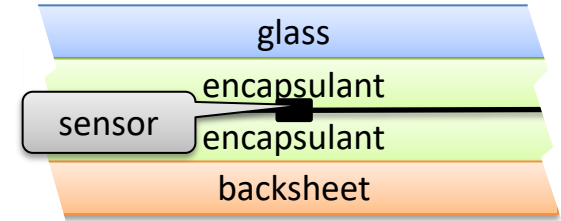
# Moisture diffusion

## Measurements

- Deviations from equilibrium state: diffusion

$$\frac{\partial C}{\partial t} = D \cdot \Delta C$$

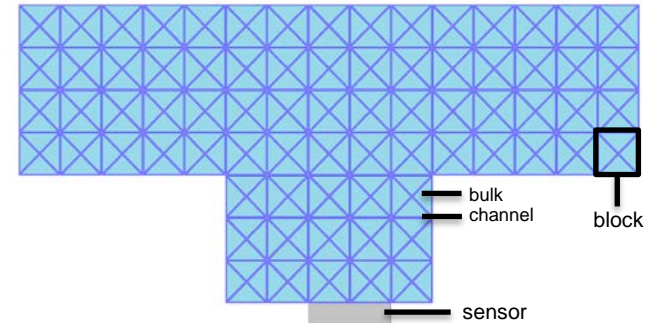
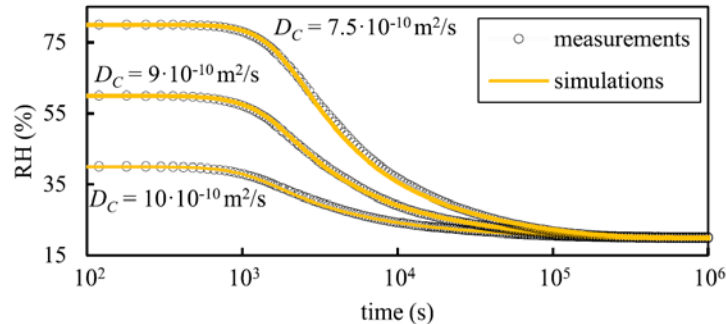
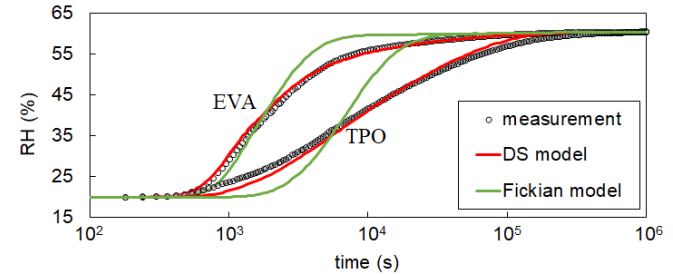
- Measurement with encapsulated miniature moisture sensors





# Moisture diffusion

- FEM simulations – Fickian model
  - Reasonably accurate in some encapsulants and backsheets (e.g. EVA, PET)
  - Inaccurate in others (e.g. TPO)
- Inhomogeneous mesh: 2 transport mechanisms
- Hysteresis:
  - Ingress independent of C
  - Egress slower at high C





# Moisture diffusion

## Simulating flow across material interfaces



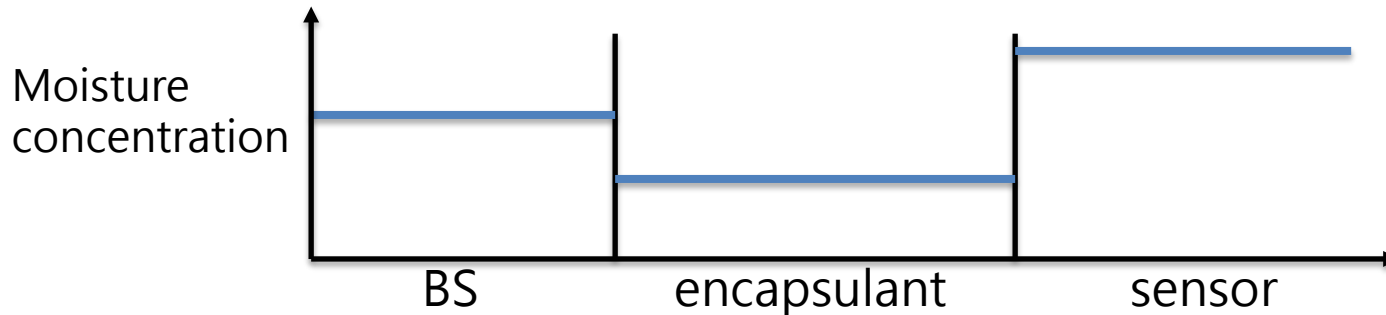
- Boundary conditions on material interfaces

$$\frac{C_{enc}}{C_{BS}} = \frac{S_{enc}}{S_{BS}}$$

(equilibrium state on boundary)

$$\vec{J}_{enc} = \vec{J}_{BS}$$

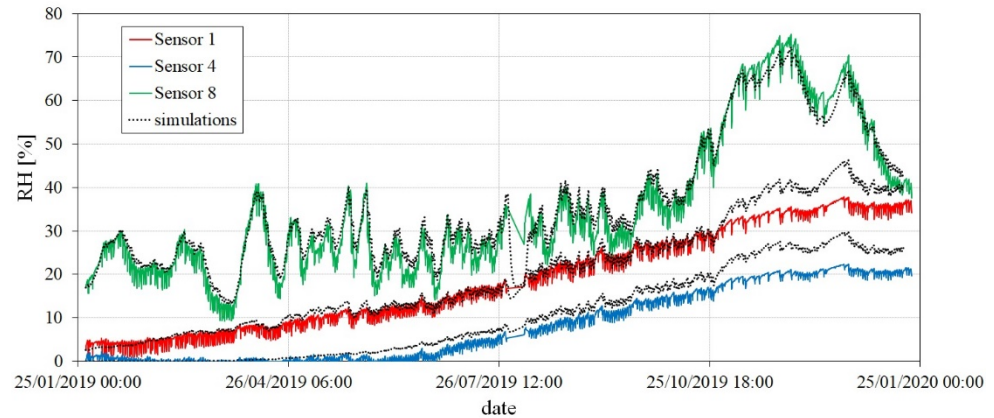
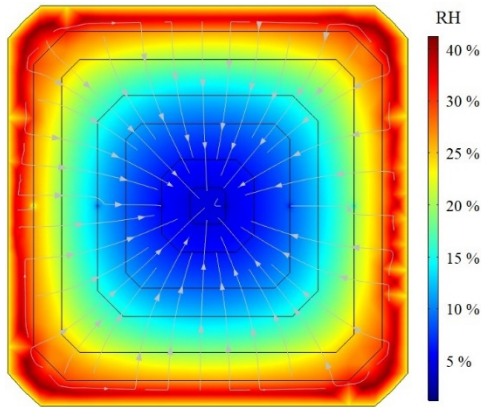
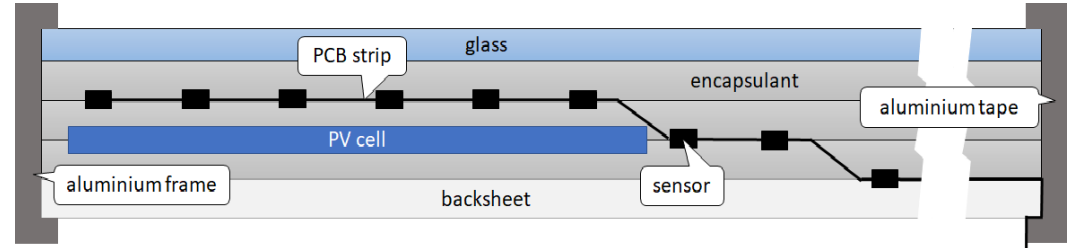
(flow into equals flow out of the boundary)





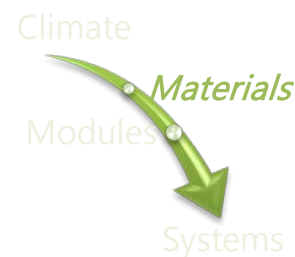
# Moisture diffusion

## Outdoor measurements





# Characterization

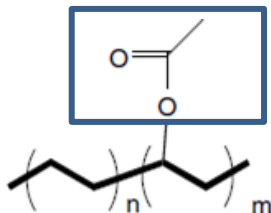
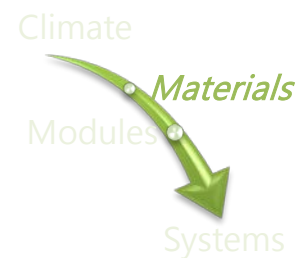


- "Understanding climate related operation conditions of PV systems"
  - J. A-V: *Main climate degradation factors*
  - N.K.: *Equilibrium moisture content in PV polymers*
  - S.M.: *Moisture diffusion in different encapsulants and backsheets*
- "Advanced characterization of PV materials: natural and artificial ageing"
  - C.B.: *DH/UV of different encapsulants*
  - L.C.: *Accelerating testing of backsheets*
  - Dj.M.: *Effect of different backsheet on encapsulant degradation*
- "Understanding PV module performance evolution, Service Lifetime Prediction & O&M activities "
  - I.K.: *PV degradation modelling*
  - S.L.: *Nonlinear Multi-step Performance Loss Rate*
  - N.H.: *Electrical parameter evolution*
  - G.O.: *Modelling applied to O&M activities*



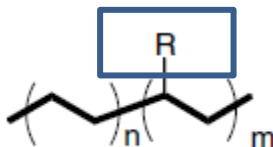
# Artificial ageing of encapsulants

Exposure to DH and UV



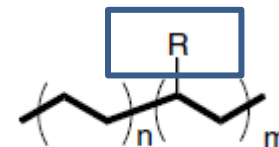
Ethylene Vinyl Acetate (EVA)

- Chemically crosslinked
- Low melting temperature (~70 °C)
- **Formation of acetic acid**



Polyolefin Elastomer (POE)

- Chemically crosslinked
- Low melting temperature (65°C-70°C)
- **No formation of acetic acid**



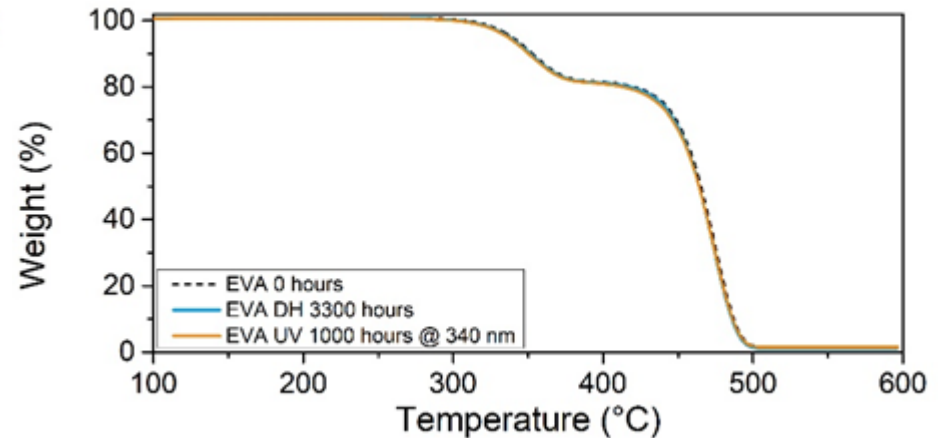
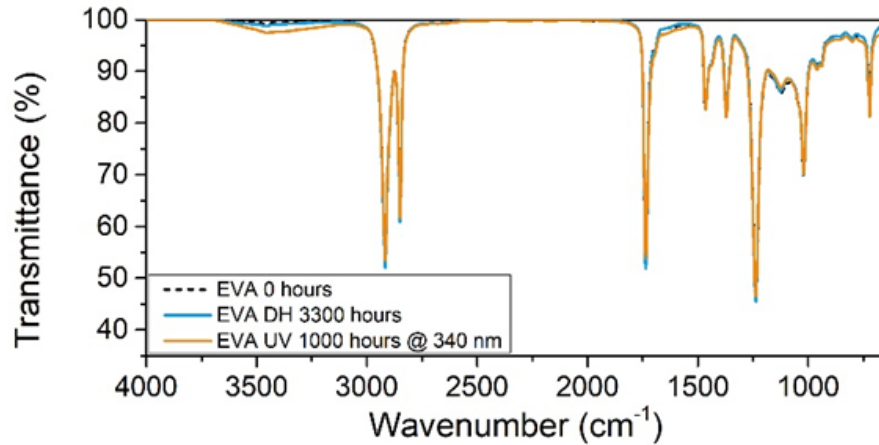
Thermoplastic Polyolefin (TPO)

- Physically crosslinked
- High melting temperature (~110°C)
- **No formation of acetic acid**

# Artificial ageing of encapsulants

## Exposure to DH and UV: TPO

EVA	Additive	0 hours	DH 3300 hours	UV 1000 hours
	Antioxidant (BHT)	✓	✓	✓
	UV absorber (Octabenzene)	✓	✓	✓
	UV absorber (Benzotriazol)		✓	

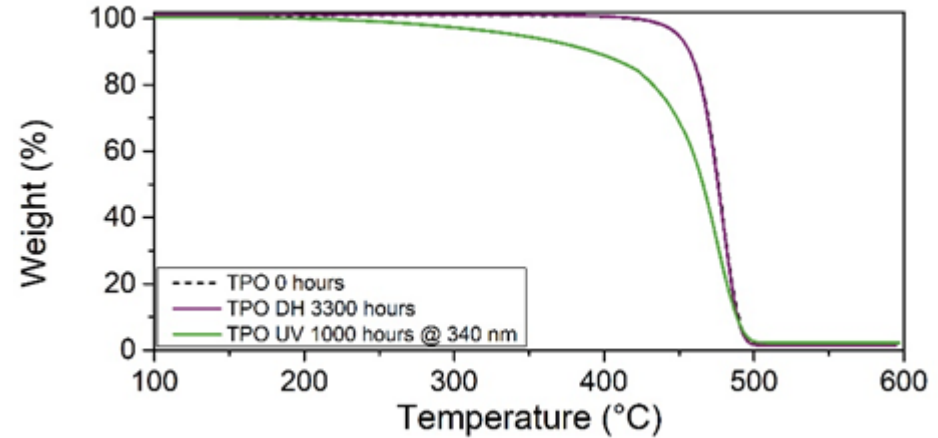
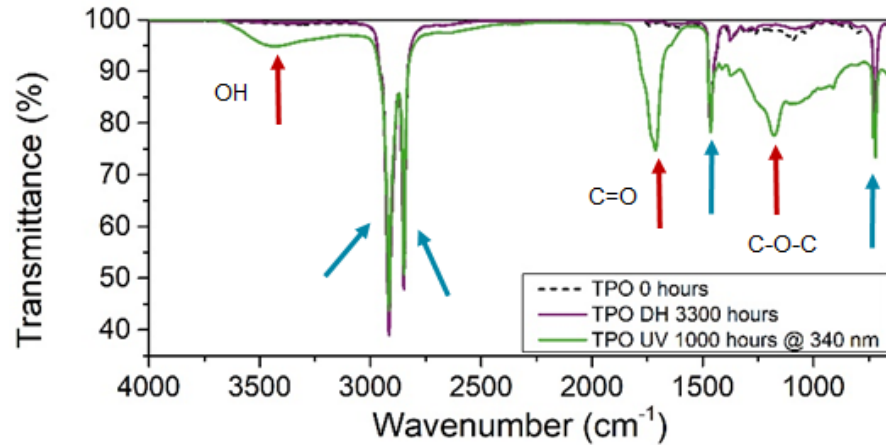




# Artificial ageing of encapsulants

## Exposure to DH and UV: TPO

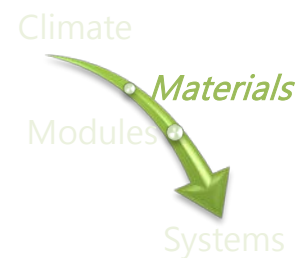
TPO	Additive	0 hours	DH 3300 hours	UV 1000 hours
	UV absorber (Benzotriazol)		✓	
	Antioxidant (Irganox)	✓	(✓)	



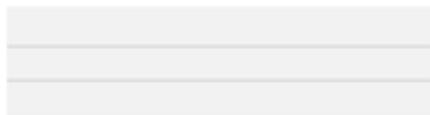


# Accelerated testing of backsheets

Exposure to DH and UV



PP



Polypropylene  
Polypropylene  
Polypropylene

- **Coextruded**
- **Max reflectance of 90%**

FP-  
PET



Fluoropolymer  
PET  
PET

- PP
- FP-PET
- **Multilayer, PET core**
  - **Max reflectance of 95%**

PA-  
ALU



Polyamide  
Aluminum  
PET  
Polyamide

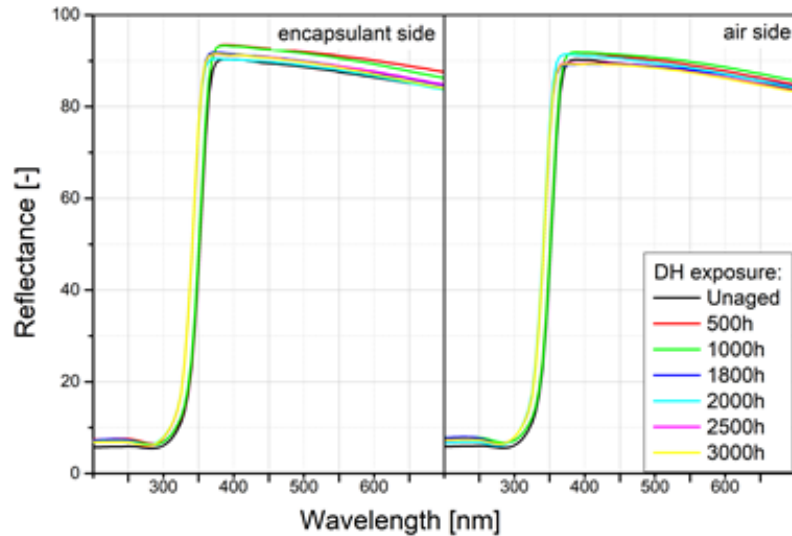
- PA-ALU
- **Multilayer, PET core**
  - **Black frontside**



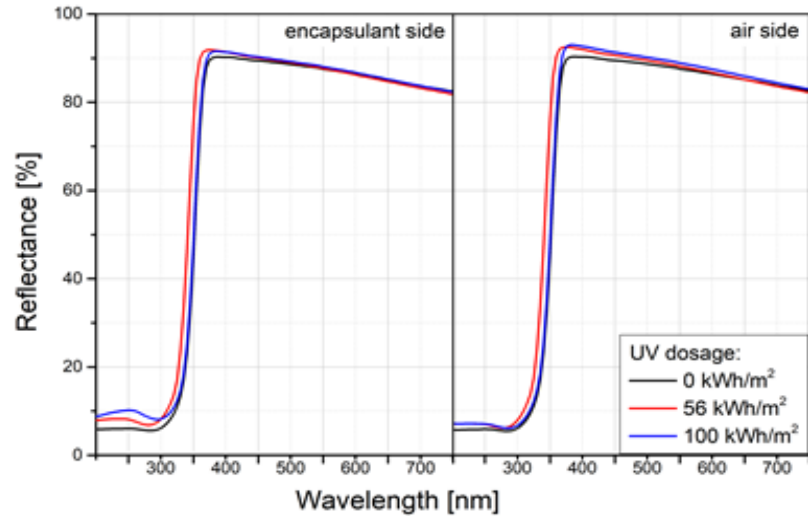
# Accelerated testing of backsheets

Exposure to DH and UV: PP

## Damp Heat



## UV

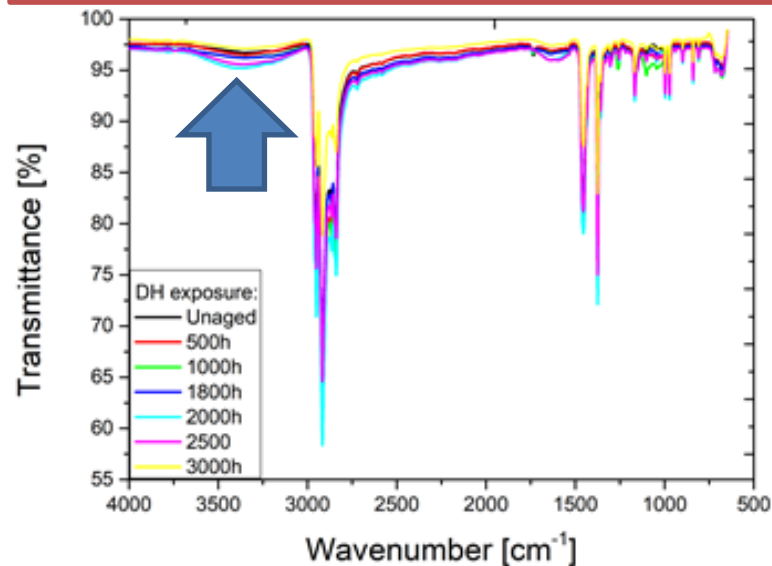




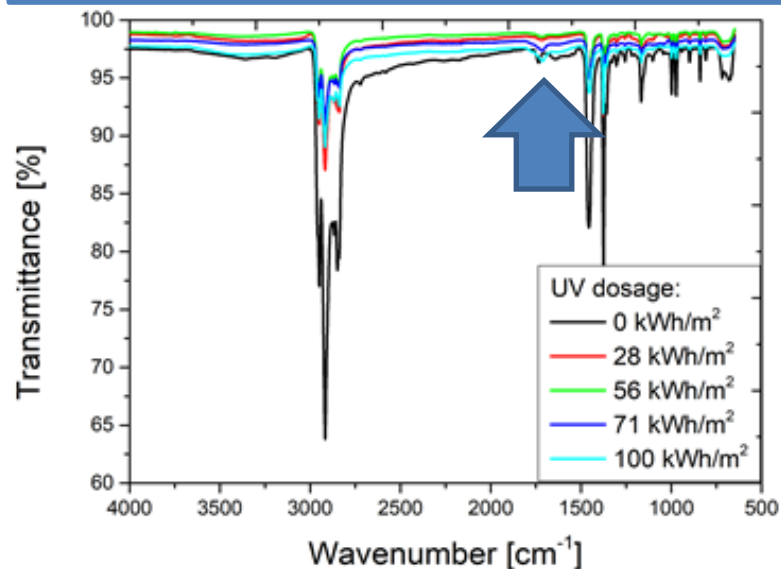
# Accelerated testing of backsheets

Exposure to DH and UV: PP

## Damp Heat



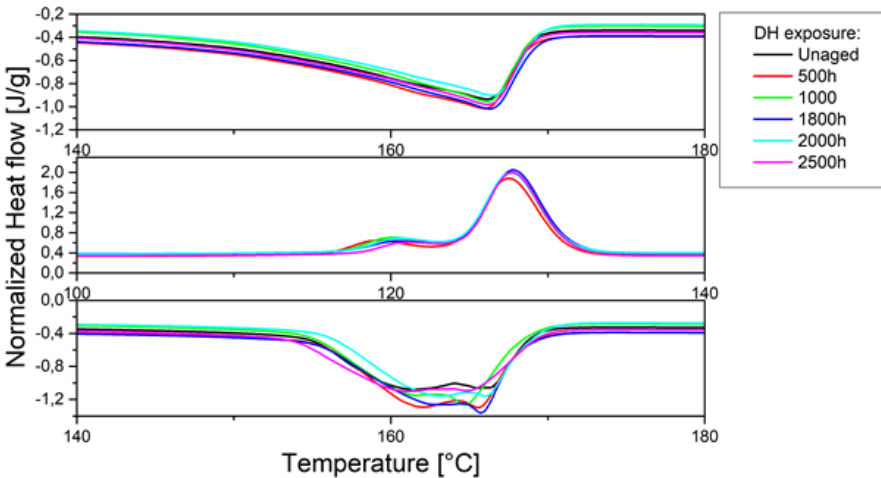
## UV



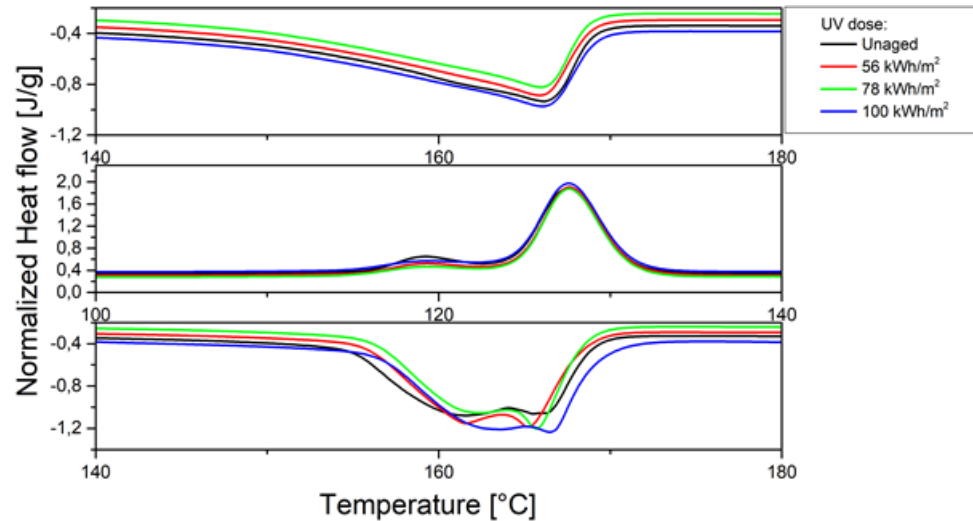
# Accelerated testing of backsheets

Exposure to DH and UV: PP

## Damp Heat



## UV



**No signs of polymer degradation**

# Accelerated testing of backsheets

## Summary

- PP Backsheet
  - Most **optical stable** backsheet during accelerated weathering
  - Surface modification with apparition of **the hydroxyl** and **carbonyl** groups
  - No polymer degradation observed
  - No embrittlement of backsheets
- PET based backsheet
  - Changes in the optical properties signaling yellowing
  - Signs of **hydrolysis** of the PET (outer) layer, but not for the PA (outer) layers.
  - Changes in the crystalline region showing signs of **lamella thickening** and chain scission
  - Embrittlement of backsheets



# Effect of backsheet type on encapsulant

## DSC analysis

### Different backsheets

PET- based Backsheet\_1

PET- based Backsheet\_2

PA- based Backsheet

### Same encapsulant

EVA

The decrease of the melting enthalpy is a good indicator for material/polymers degradation [1]

**Different material combinations lead to different EVA degradation rate**

[1] Patel, et al., *IEEE JPV*, 2019.

# Effect of backsheet type on encapsulant

## FTIR spectroscopy

PA- based Backsheet

PET- based Backsheet\_2

- Both PET-based backsheets:
  - More degradation products are detected: di and tri-alkyl substances
- Pa-based backsheet:
  - Thermal-oxidation after DH
  - Photo-oxidation after UV-DH
- Glass/EVA interface [2]:
  - The glass seems to act as a catalyst for EVA chemical changes of DH

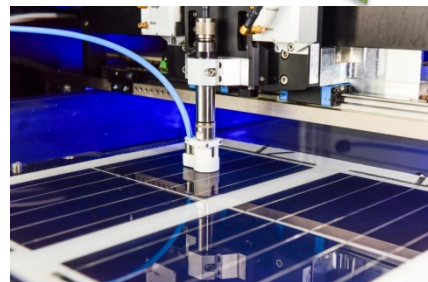
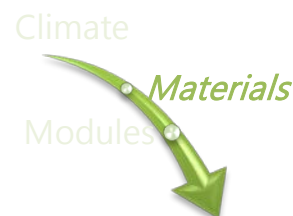
**Different material combinations  
lead to different EVA degradation  
Mechanisms**

# Effect of backsheet type on encapsulant

## Scanning Acoustic Microscopy imaging

PA- based Backsheet

Mansour et al, accepted for visual presentation at EUPVSEC2020



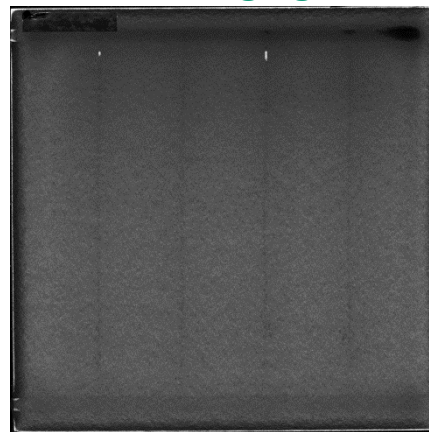
### Multiple characterizations:

- Degradation under combined UV-DH is higher than both individual stresses
- Moisture plays a synergistic role with UV in the formation of surface BS cracking [3]

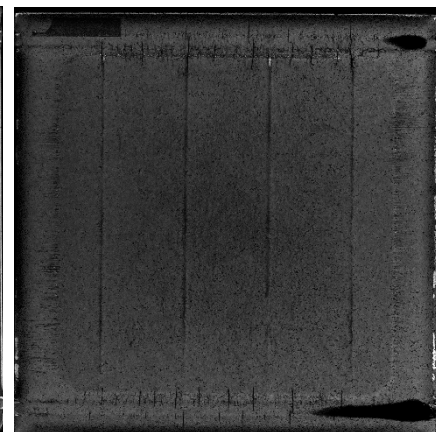
### SAM imaging:

- Non-destructive method for BS interlayer cracking quantification

Before aging



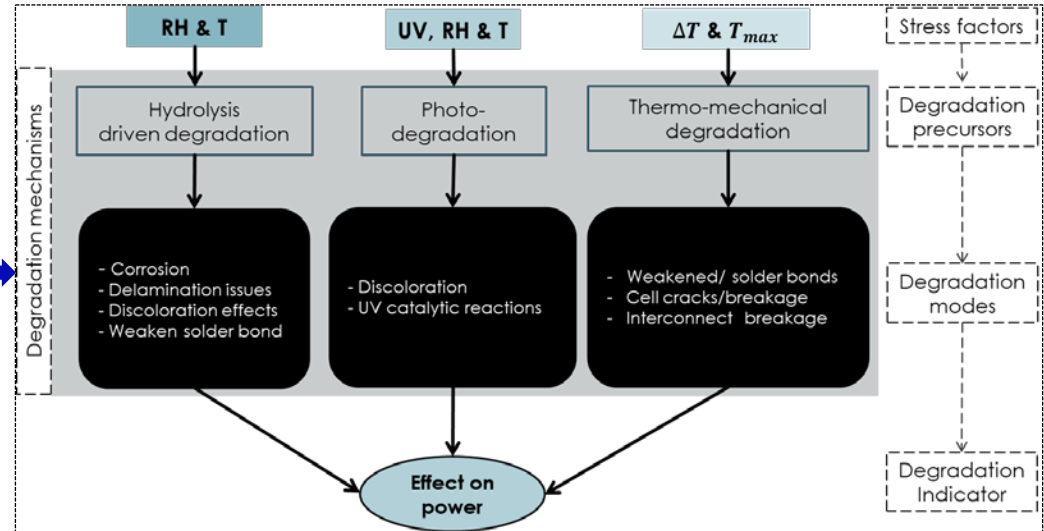
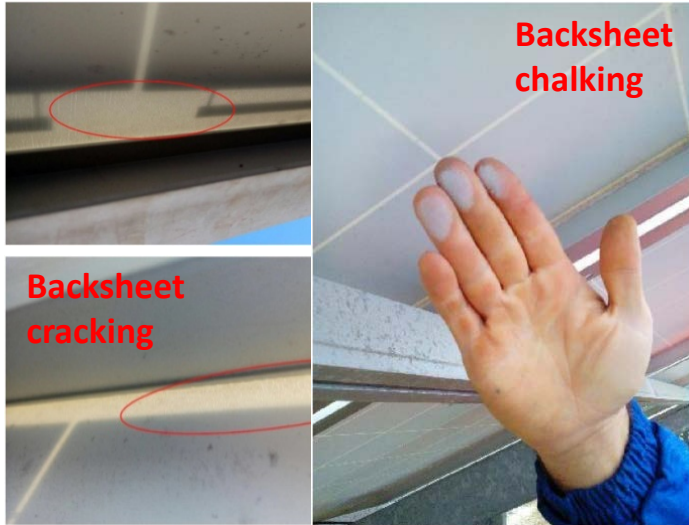
UV-DH 240 kWh/m<sup>2</sup>



**Laboratory-produced backsheet cracking to simulate fielded-degraded backsheets**

# Fielded-degraded backsheet

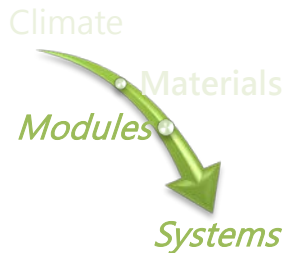
## PV material degradation to PV module modeling



Quantitative, experimental understanding of the polymeric degradation mechanisms can then be used to better model PV module lifetimes



# PV System Performance: O&M

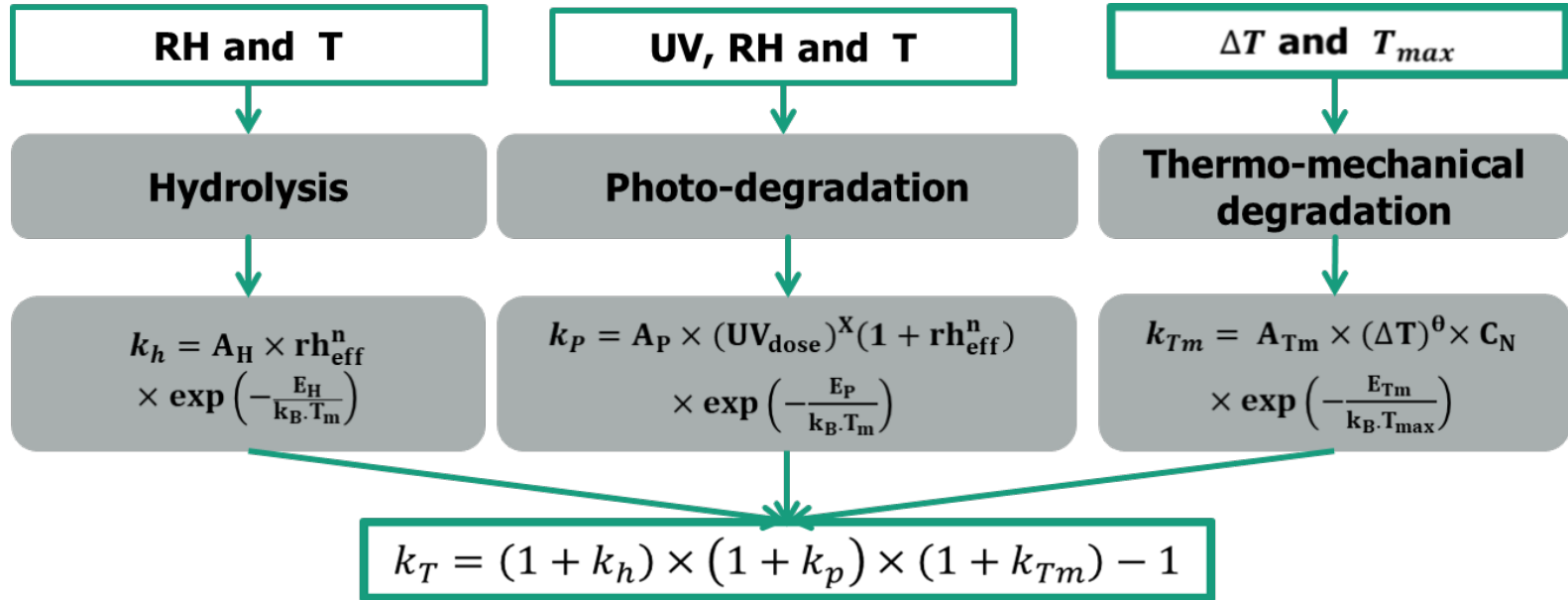
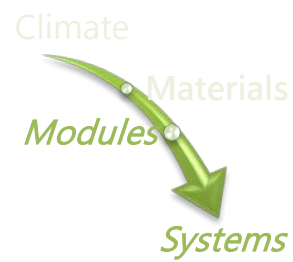


- "Understanding climate related operation conditions of PV systems"
  - J. A-V: *Main climate degradation factors*
  - N.K.: *Equilibrium moisture content in PV polymers*
  - S.M.: *Moisture diffusion in different encapsulants and backsheets*
- "Advanced characterization of PV materials: natural and artificial ageing"
  - C.B.: *DH/UV of different encapsulants*
  - L.C.: *Accelerating testing of backsheets*
  - Dj.M.: *Effect of different backsheet on encapsulant degradation*
- "Understanding PV module performance evolution, Service Lifetime Prediction & O&M activities "
  - I.K.: *PV degradation modelling*
  - S.L.: *Nonlinear Multi-step Performance Loss Rate*
  - N.H.: *Electrical parameter evolution*
  - G.O.: *Modelling applied to O&M activities*



# PV module performance

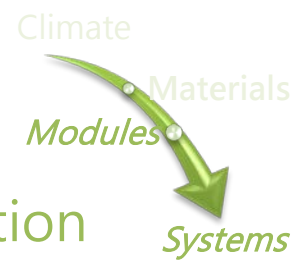
Method: Climate based degradation model:  
Quantification of climatic stresses





# PV module performance

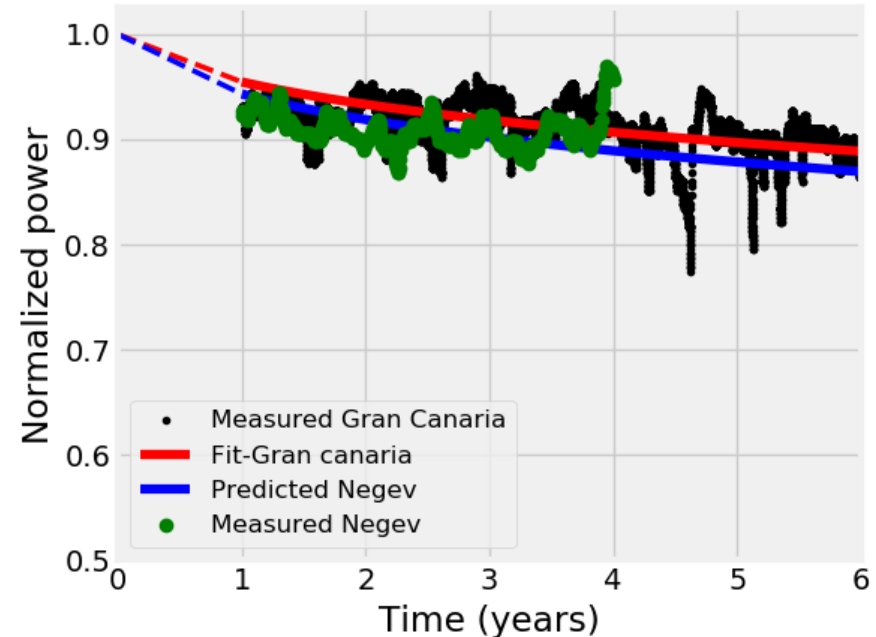
Experimental part, model calibration & validation



Outdoor exposure: 3 benchmarking climates



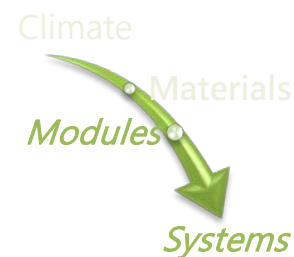
Calibration and validation





# PV module performance

## Degradation rates & lifetime evaluation



Failure time (FT) → -20% of the initial power

Values for the 3 locations

$$\frac{P_{MPP}(t)}{P_{MPP}(0)} = 1 - \exp\left(-\left[\frac{\varepsilon}{k_T \times t}\right]^\mu\right)$$



$$FT = \frac{\varepsilon}{k_T \times [|\log(0.2)|]^\mu}$$

Location	$k_T$ [%/year]	FT [years]
Gran Canaria	0.50	30.2
Negev	0.74	20.5
Zugsptize	0.30	50.7

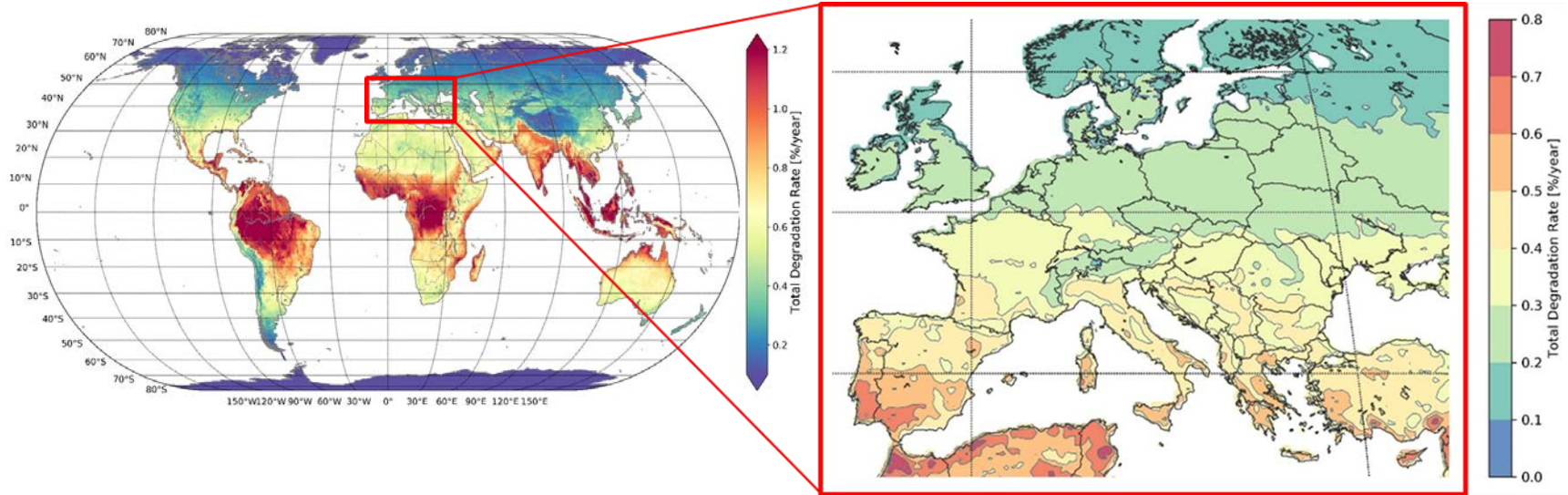
# PV module performance

Degradation rates evaluation:

A global degradation risk map

Global degradation map

Zoom for Europe



# Example PV plant – Bolzano (IT)

## Poly-crystalline silicon system:

- Nominal power 4.2kWp
- In operation since 2010
- Parameter: DC power



## Weather station:

- Irradiance
  - Plane-of array
- Temperature
  - Ambient
  - Module
- Wind speed

# Novel MS-PLR methodology

---

## Performance Loss Rates:

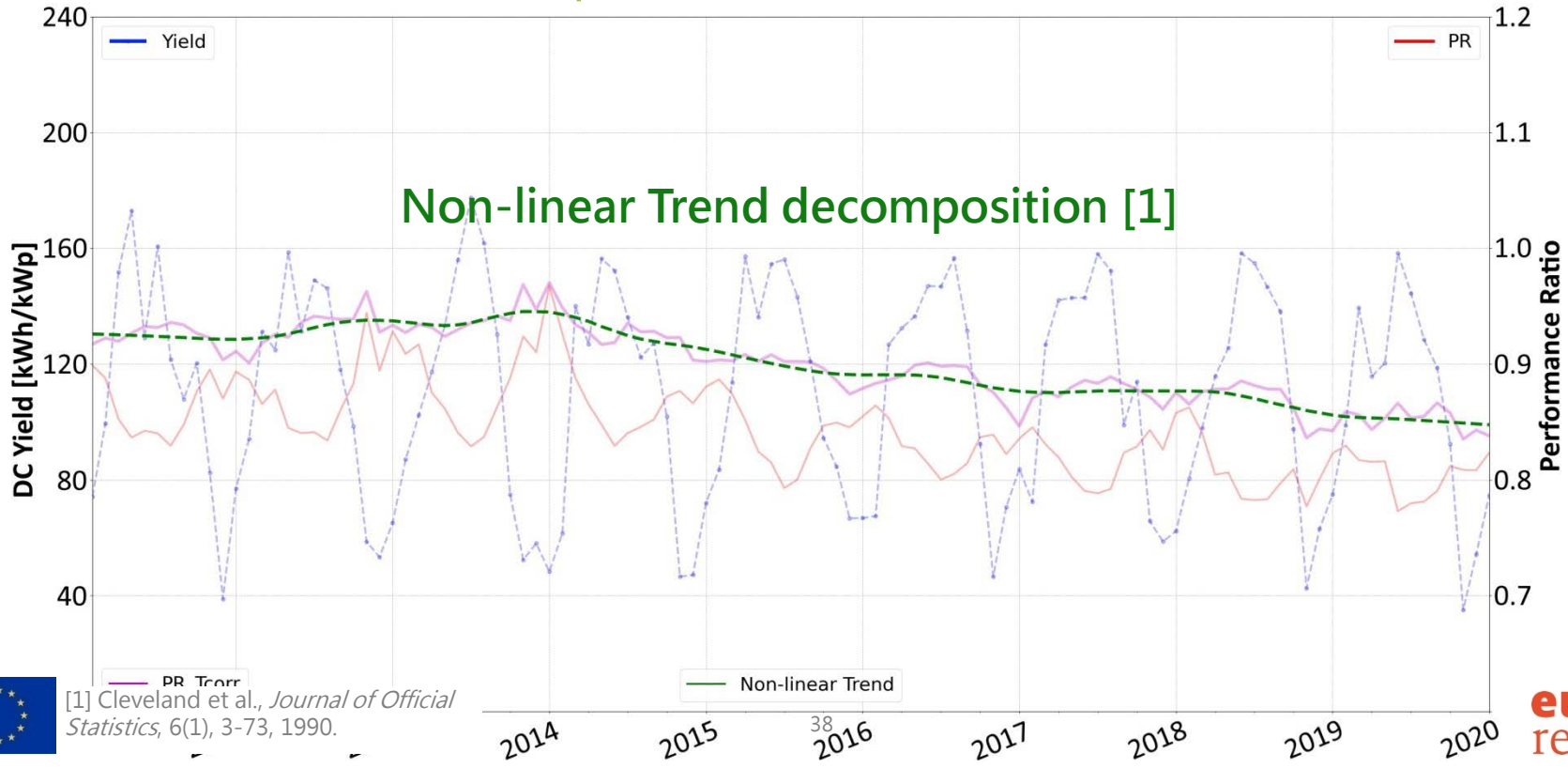
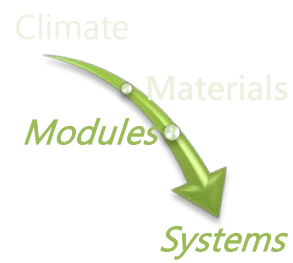
- Purpose of Performance Loss Rates is to describe the performance evolution of PV systems
- Important for
  - Performance evaluation
  - Health-status
  - Possible warranty claims
  - Everyday O&M activities





# Novel MS-PLR methodology

## Steps - Linear Performance Loss

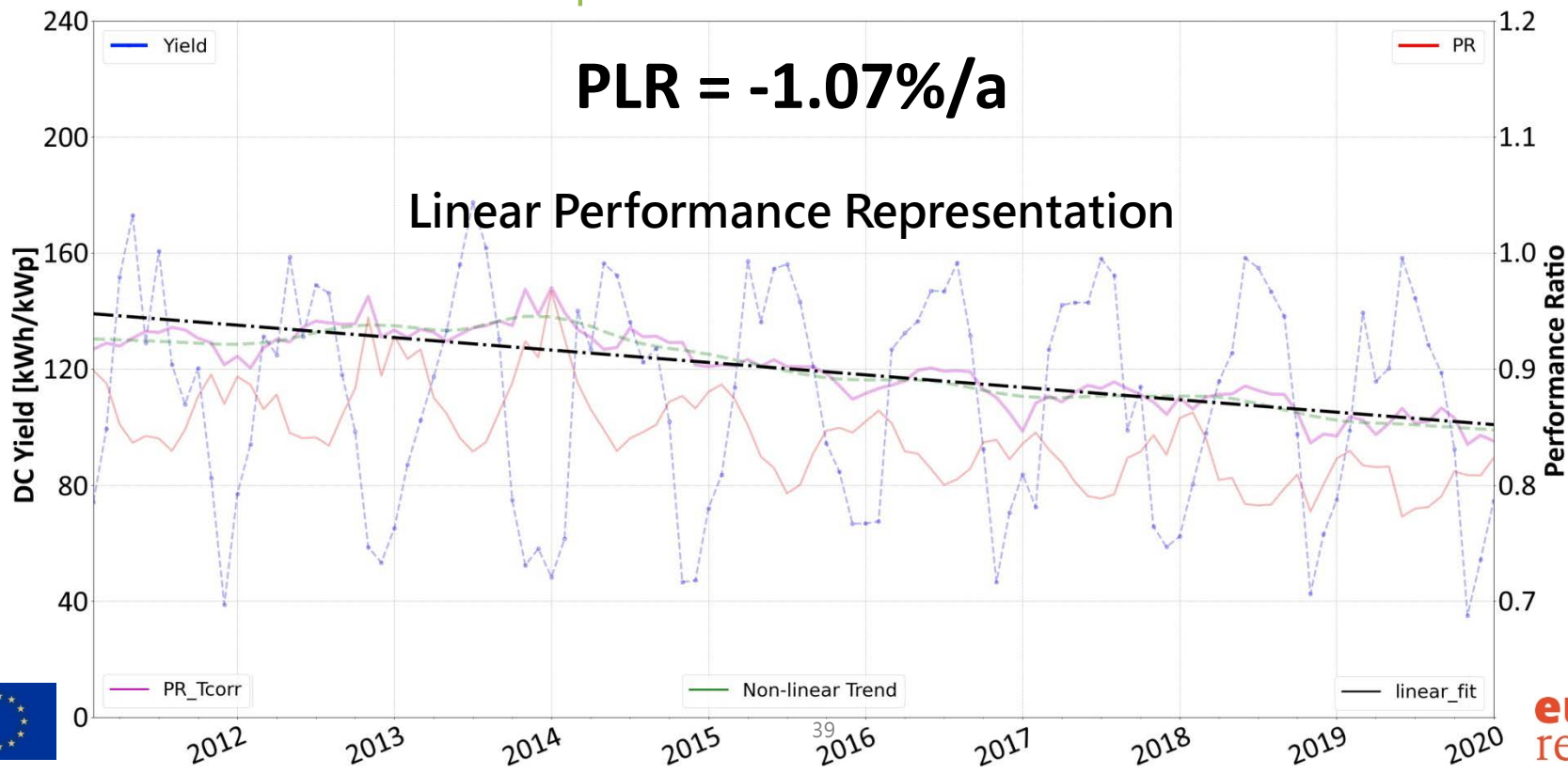
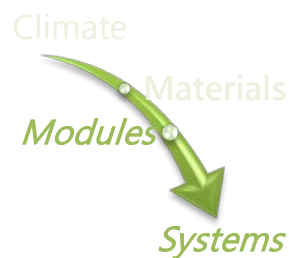


[1] Cleveland et al., *Journal of Official Statistics*, 6(1), 3-73, 1990.



# Novel MS-PLR methodology

Steps - Linear Performance Loss

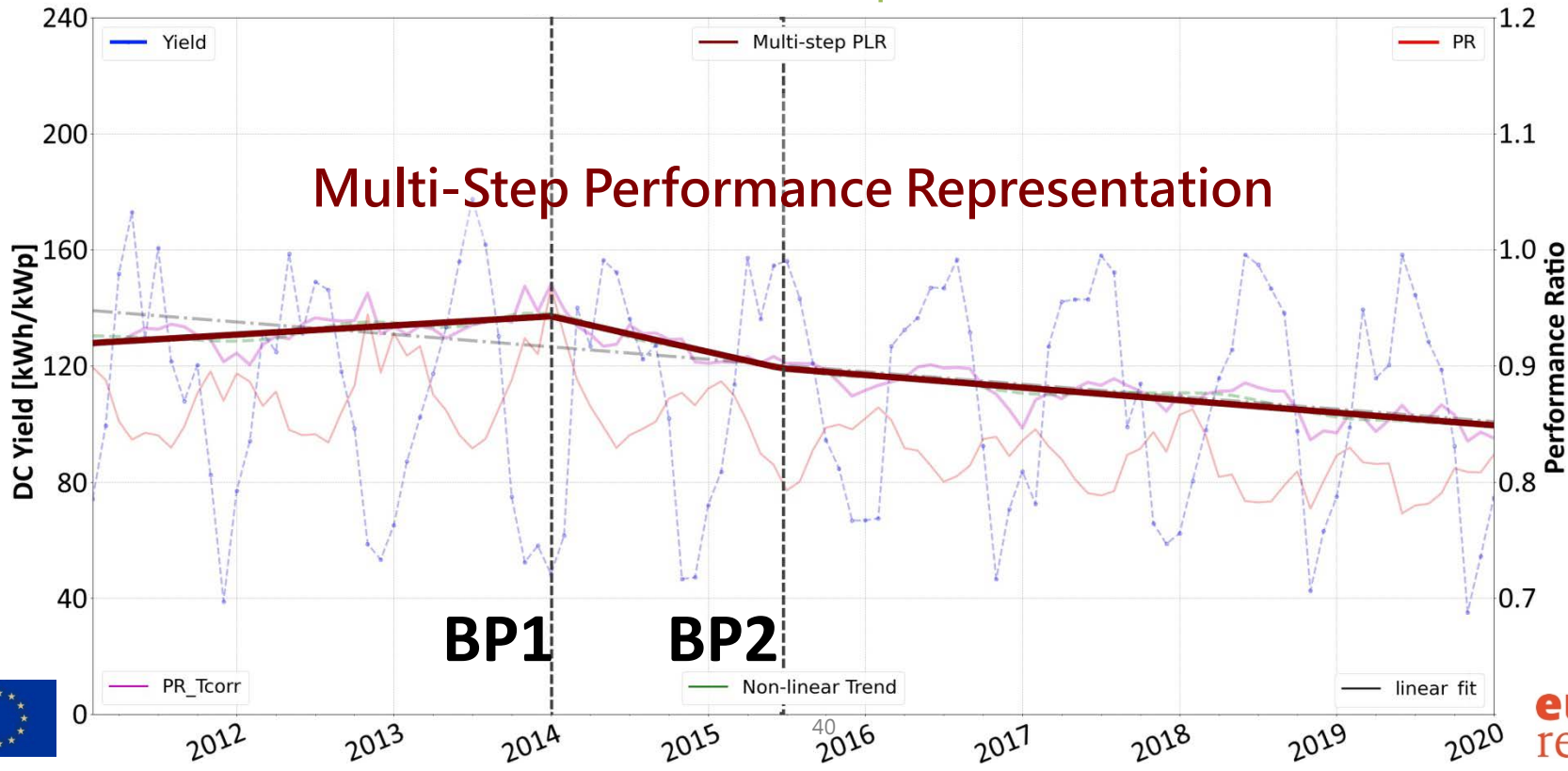
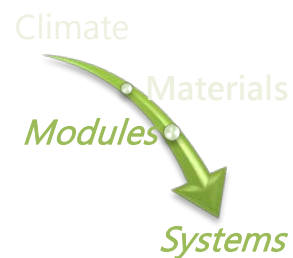






# Novel MS-PLR methodology

Transition to Multi-step Performance Loss





# Electrical Parameter Evolution

## Signatures of Degradation Mechanisms

Degradation of PV performance is usually determined with the decrease of power where the same magnitude of losses can have **various causes**.

Using the **physical performance model parameters** of PV could help identifying various degradation pathways and assess the time dependent health of the modules.

### METHOD



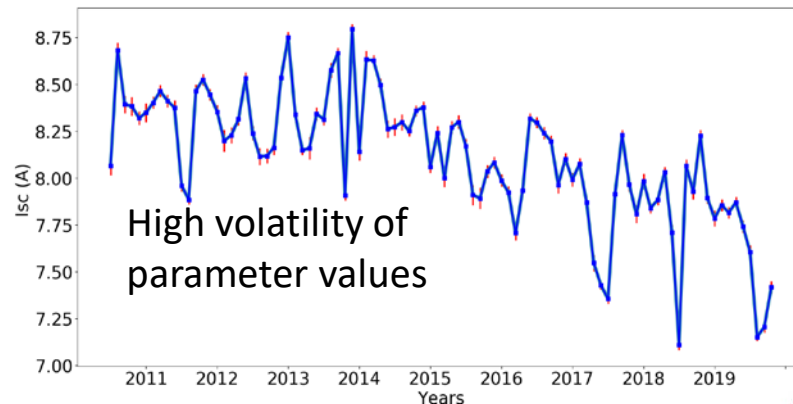
Searching for a set of parameter values  $\theta$  such that the computer model  $f(x, \theta)$  fits as closely as possible the field data  $R$ .

For the calibration, the Approximate Bayesian Computation (ABC) is used:

- Robust to measurements noise

5 days of highest PV production selected in every month

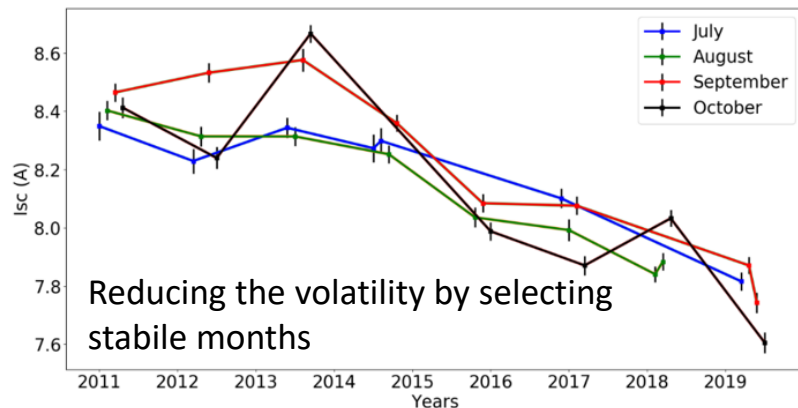
Calibrating the short circuit current



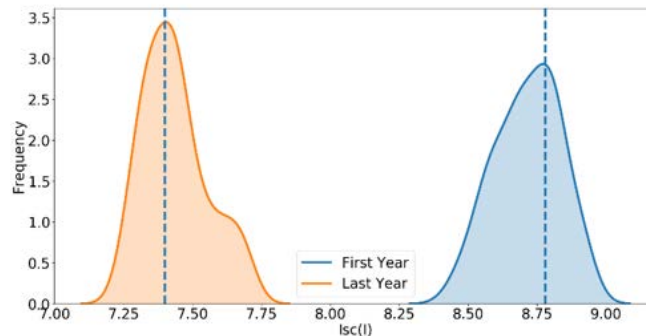
# Electrical Parameter Evolution

Results based on 8 years of data

The degradation in power ( $P_{mpp}$ ) is related to the degradation in short circuit current ( $I_{sc}$ ). Average decrease of  $I_{sc}$  over 8 years period is 13%.



No detectable change in series resistance ( $R_s$ ) and shunt resistance ( $R_{sh}$ ) over the period of 8 years.



## Possible causes:

- Discoloration of encapsulant
- Degradation of anti-reflective coating
- Glass corrosion
- Cracks?

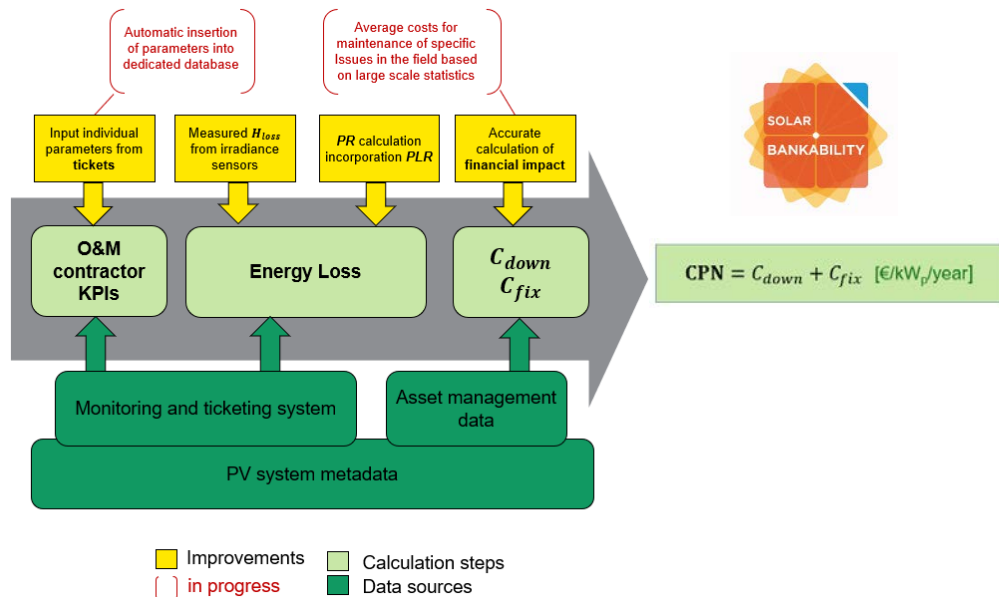
# Modelling applied to O&M activities

## Putting the pieces together

### First steps taken:

Optimization of the CPN methodology  
(methodology for the assessment of the economic impact of failures occurring during operation)

Status: approach based on measured monitoring data and *a posteriori* scenarios  
(no lifetime predictions done... yet)

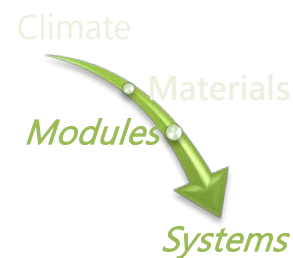


[1] Moser et al, *Progress in Photovoltaics*, 2017.

[2] Oviedo Hernández et al, *EU PVSEC*, 2019.

# Modelling applied to O&M activities

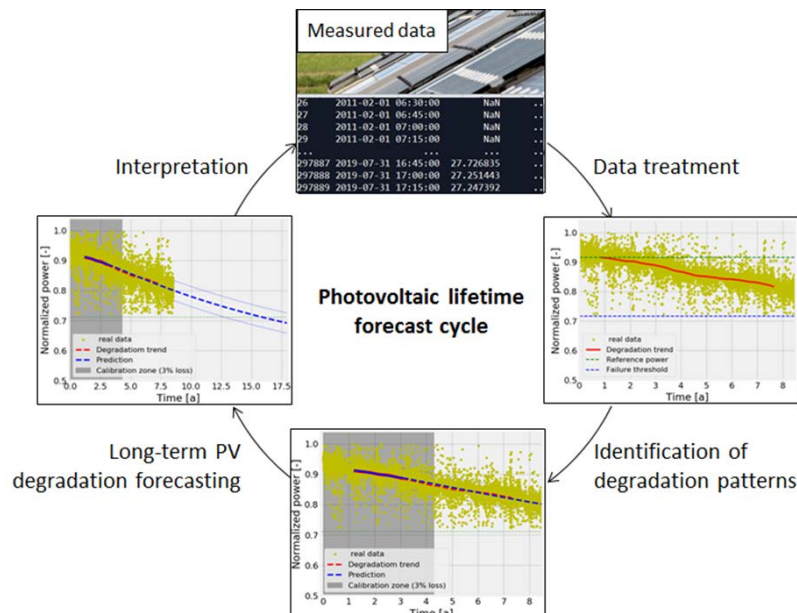
Putting the pieces together



## The link: Data driven model for long-term forecast (RUL)

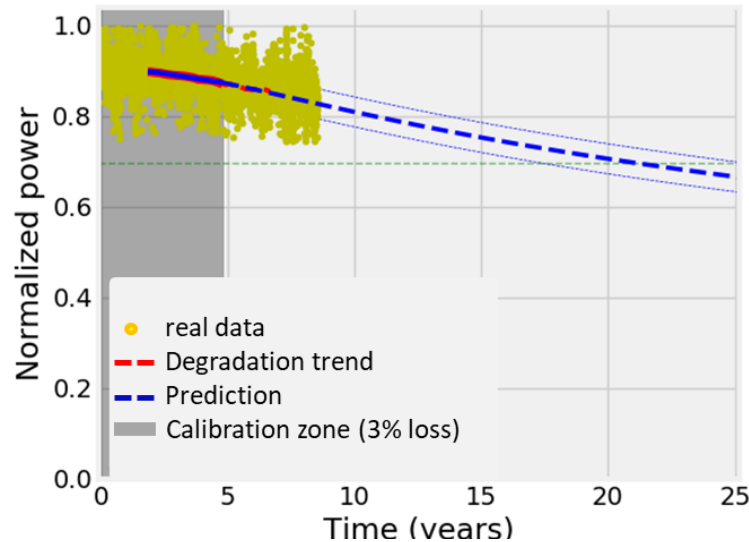
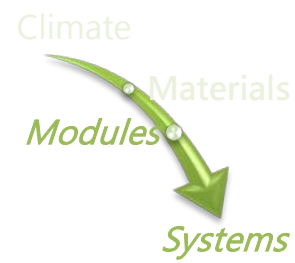
New modelling approach proposed

- Reliable for PV system level applications
- Improves long-term degradation forecast from a short degradation history
- Applicable for any module technology
- Separates reversible degradation trends from non-reversible



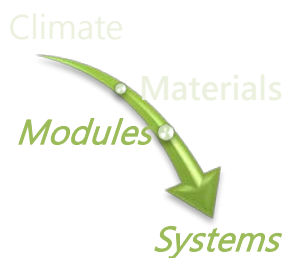
# Modelling applied to O&M activities

Putting the pieces together



# Modelling applied to O&M activities

## Putting the pieces together



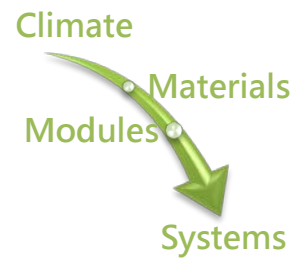
### Key challenges for the adoption of lifetime predictions in the O&M sector (*work in progress and future steps*):

- Move away from linear (constant) degradation rates from datasheets  
Partially achieved with the implementation of PLR -> Next step: application of more adaptive approaches (e.g. multi-step PLR)
- Data-driven approaches preferred to physical models  
Correlation of the degradation patterns with degradation modes -> data labelling with the support of field diagnostic techniques (IR, EL, IV-curves, etc.)  
Lower prediction uncertainty by using field knowledge -> constant re-calibration of the models
- Failure Time and Remaining Using Lifetime (RUL) of PV systems  
How would accurate RUL and FT predictions change the O&M paradigm? How to adapt O&M strategies accordingly taking also into account the financial models?
- The secondary market and hand-over procedures  
Forecasting long-term behavior (20-30 years) based on few data points (2-5 years)



# Conclusions

## Key findings

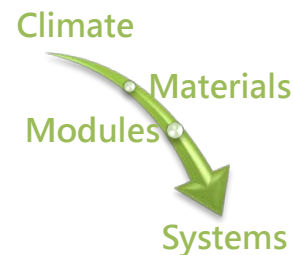


### "Understanding climate related operation conditions of PV systems"

- UV irradiance, moisture and thermal stress are the main PV degradation factors.
- Indoor and outdoor weather exposure helped us to identify and model PV degradation mechanisms.
- Henry type sorption and Fickian diffusion: simple, but can be inaccurate in some polymers
- Other models, e.g. Perrin and Favre sorption: more complex, but fit better

# Conclusions

## Key findings

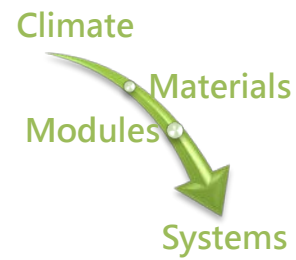


### "Advanced characterization of PV materials: natural and artificial ageing"

- Understanding polymer degradation is a challenging task because many factors are involved (environmental stresses, microclimate conditions, etc.).
- Laminated but not encapsulated TPO showed most severe degradation compared to EVA.
- Appropriate selection of characterization methods helps in understanding degradation mechanisms.
- Current PV backsheets have a great resistance to degradation under accelerated ageing conditions
- Different material combinations (backsheet/encapsulant) lead to different degradation mechanisms.

# Conclusions

## Key findings



### "Understanding PV module performance evolution, Service Lifetime Prediction & O&M activities"

- Development of analytical models for climatic stresses sensitivity analysis of photovoltaic modules worldwide and a data-driven methodology for PV lifetime forecast using very limited degradation history
- Cross-comparison of commonly used linear Performance Loss Models in the field
- Development of multi-step performance loss algorithm for advanced performance monitoring"
- Electrical parameter evolution as signatures of degradation mechanism
- Optimization of the CPN methodology for O&M economic analysis



---

# Thank you for your attention!

Visit us:

[www.solar-train.eu](http://www.solar-train.eu)



@MSCA\_SolarTrain



This project has received funding from the European Union's Horizon 2020 programme under GA. No. 721452.



- Lindig, S.; Kaaya, I.; Weis, K.-A.; Moser, D.; Topič, M., *Review of Statistical and Analytical Degradation Models for Photovoltaic Modules and Systems as Well as Related Improvements*. IEEE Journal of Photovoltaics 2018, 1–14.
- Kaaya, I.; Koehl, M.; Mehili, A.P.; de Cardona Mariano, S.; Weiss, K.A., *Modeling Outdoor Service Lifetime Prediction of PV Modules: Effects of Combined Climatic Stressors on PV Module Power Degradation*. IEEE J. Photovoltaics 2019, 9, 1105–1112
- Ascencio-Vásquez, J.; Brecl, K.; Topič, M., *Methodology of Köppen-Geiger-Photovoltaic climate classification and implications to worldwide mapping of PV system performance*. Solar Energy 2019, 191, 672–685.
- Ascencio-Vásquez, J.; Kaaya, I.; Brecl, K.; Weiss, K.A.; Topič, M., *Global Climate Data Processing and Mapping of Degradation Mechanisms and Degradation Rates of PV Modules*. Energies 2019, 12, 4749.
- Mitterhofer, S.; Glazar, B.; Jankovec, M.; Topič, M., *The development of thermal coefficients of photovoltaic devices*, Informacije MIDEM 2019, 49.4, 219–227.
- Ascencio-Vásquez, J.; Bevc, J.; Reba, K.; Jankovec, M.; Topič, M., *Advanced PV Performance Modelling Based on Different Levels of Irradiance Data*. Energies 2020, 13, 2166.
- Mitterhofer, S.; Barretta, C.; Castillon-Gandara, L.F.; Oreski, G.; Topič, M.; Jankovec, M.; *A dual-transport model of moisture diffusion in PV encapsulants for finite-element simulations*. IEEE Journal of Photovoltaics 2020, 10.1, 94–102.

- Ascencio-Vásquez, J., Topič, M., "An Overall Data Analysis Methodology for PV Energy Systems" *53rd MIDEM*, Ljubljana, 2017.
- Mitterhofer, S., Jankovec, M., Topič, M., "A setup for in-situ measurements of potential and UV induced degradation of PV modules inside a climatic chamber," *53rd MIDEM*, Ljubljana, 2017.
- Kyranaki, N., Zhu, J., Gottschalg, R., Betts, T. R., "The Impact of Acetic Acid Corrosion on the Front-side Contacts and the Finger Electrodes of c-Si PV Cells," pp. 1–4, *14th Photovoltaic Science, Applications and Technology Conference (PVSAT-14)*, 2018.
- Kyranaki, N., Zhu, J., Gottschalg, R., Betts, T. R., "Investigating the Degradation of Front and Rear Sides of c-Si cells Exposed to Acetic Acid," pp. 1372–1375, *35th EU PVSEC conference*, Brussels, 2018.
- Barretta, C., Oreski, G., Resch-Fauster, K., Pinter, G., "Development of non-destructive methods for acetic acid detection in photovoltaic modules," *35th EU PVSEC conference*, Brussels, 2018.
- Mansour, D. E., Swientek, F., Kaaya, I., Philipp, D., Pitta Bauermann, L., "Nanoindentation analysis of PV module polymeric components after accelerated aging," *35th EU PVSEC conference*, Brussels, 2018.
- Castillon, L. Oreski, G. "Analysis and developement of transport phenomena models for PV modules", *35th EU PVSEC conference*, Brussels, 2018.
- Lindig, S.; Ingenhoven, P., Belluardo, G., Moser, D., Topič, M., "Evaluation of Technology-Dependent MPP Current and Voltage Degradation in a Temperate Climate," *35th EU PVSEC conference*, Brussels, 2018.
- Ascencio-Vásquez, J., Brecl, K., Topič, M., "Köppen-Geiger-Photovoltaic climate classification", *IEEE 7th World Conference on Photovoltaic Energy Conversion*, Hawaii, 2018.
- Mitterhofer, S., Jankovec, M., Topič, M., "Using UV LEDs for PV module aging and degradation study," *35th EU PVSEC conference*, Brussels, 2018.

- Ascencio-Vásquez, J., Brecl, K., Smole, F., Topič, M., "Application of the full thermal model for PV devices", *555th MIDEM*, Bled, 2019.
- Mitterhofer, S., Barretta, C., Castillon-Gandara, L.F., Oreski, G., Topič, M., Jankovec, M., "Analysis of ethylene vinyl acetate degradation under UV-A LED light", *55th MIDEM*, Bled, 2019.
- Kyranaki, N., Jankovec, M., Topic, M., Gottschalg, R., Betts, T. R., "Investigation of Moisture Ingress and Egress in Polymer – Glass Laminates for PV Encapsulation," pp. 1–4, *15th Photovoltaic Science, Applications and Technology Conference (PVSAT-15)*, 2019.
- Lindig, S., Moser, D., Curran, A. J., French, R. H., "Performance Loss Rates of PV systems of Task 13 database," *IEEE PVSC Conference*, Chicago, 2019.
- Lindig, S., "Do we really know how to calculate Performance Loss Rates?," *Intersolar*, Munich, 2019.
- Barretta C., Oreski G., Resch-Fauster K., "Additive analysis in encapsulant materials and correlation to encapsulant degradation modes," *36th EU PVSEC conference*, Marseille, 2019.
- Oviedo Hernandez, G., Lindig, S., Moser, D., Chiantore, P.V., "Optimization of the Cost Priority Number (CPN) Methodology to the Needs of a Large O&M Operator," pp. 1613 – 1617, *36th EU PVSEC conference*, Marseille, 2019.
- Kyranaki, N., Whalley, D., Hutt, D., Gottschalg, R., Betts, T. R., "Direct measurement of moisture ingress in PV laminates," pp. 1045–1049, *36th EU PVSEC conference*, Marseille, 2019.
- Castillon, L., Ascencio-Vásquez, J., Mehilli, A.P., Oreski, G., Topič, M., Weiß, K-A., "Parallel natural weathering of laminated backsheets across Europe", *36th EU PVSEC conference*, Marseille, 2019.
- Mitterhofer, S., Barretta, C., Castillon-Gandara, L.F., Oreski, G., Topič, M., Jankovec, M., "Dual sorption modelling of water ingress in PV encapsulants using a heterogeneous mesh in finite element simulations", *36th EU PVSEC conference*, Marseille, 2019.
- Lindig, S., "Theory & Practice of Performance Loss Rate Calculations," *13th PV Performance Modeling and Monitoring Workshop*, Shanghai, 2019.